

POT107: Potts' Canned Chicken Stock 500ml Specification v009

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1.0 Supplier Name, Address, Telephone Number & e-mail address

Potts Partnership Ltd
Rutland House,
Groundwell Industrial Estate,
Swindon, SN25 5AZ.

TEL: 01672 556109

EMAIL: info@pottspartnerhip.co.uk

2.0 Product Information

2.1 Product Name: Canned Chicken Stock

2.2 Country of Origin: UK

2.3 Product Description – Include Appearance, Flavour & Texture

A thin, brown liquid with a seasoned, roast chicken flavour.

2.4 Product Weight

| | |
|--|-------|
| Weight - State Net or Average Weight (e mark) | 500ml |
| Drained Weight (If applicable) | N/A |
| Product Count/Size (If applicable) | N/A |

2.5 Storage

| | |
|----------|-----------------------------|
| Unopened | Ambient |
| Opened | Refrigerate at or below 8°C |

| | | | | | |
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2.6 Shelf Life

| | |
|-----------------------------|-----------|
| Shelf Life from Manufacture | 18 Months |
| Shelf Life Once Opened | 3 Days |

2.7 Durability & Traceability

| | |
|---|--|
| Format – i.e. Best Before, Use by, Best before end? | Best Before |
| Batch Code – Format & Explain | Julian code with year number at the beginning eg YYDDD |
| Position on Packaging | Printed on base of can |
| Unit Barcode | 5060178332216 |

3.0 Packaging

3.1 Descriptions

| | |
|---------------|---|
| Inner Packing | 500ml Printed Aluminium Drinks Can |
| Outer Packing | PK00308 - Black & White Large Box with Potts written on it and perforations for easy display. |

3.2 Outer Pack Label

| | |
|-------------------------|--------------------------|
| Product Name | POT107 Chicken Stock Can |
| Quantity | 8 |
| Weight | 500ml |
| Storage Conditions | Ambient |
| Manufacturing Date | Julian code |
| Best before/Use by date | MMM/YYYY |
| Outer Case Barcode | 15060178332213 |

4.0 **Ingredients List & Allergen Warnings**

4.1 Full Ingredient list, as required on the label.

Water, Chicken Stock Base (7%) (Chicken Stock [Chicken Bones, Chicken Fat, Water, Salt], Yeast Extract [Yeast Extract, Salt], Natural Flavouring, Antioxidant: Rosemary Extract), Salt, Sugar, Acidity Regulator: Lactic Acid.

4.2 Compound Ingredients – List all compound ingredients in the product and their full ingredient breakdown

| Compound Ingredient | Ingredient Breakdown |
|---------------------|---|
| Chicken Stock Base | Chicken Stock [Chicken Bones, Chicken Fat, Water, Salt], Yeast Extract [Yeast Extract, Salt], Natural Flavouring, Antioxidant: Rosemary Extract |

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4.3 Additives and E Numbers – List all additives & Processing aids in product including carry over from compound ingredients.

| Name | 'e' Number. | Function | Present in Compound | Level |
|-------------|-------------|-------------------|---------------------|-------|
| Lactic Acid | E270 | Acidity Regulator | | |

4.4 Recipe Breakdown (quid %)

| Ingredient Name | % | Country of Origin | Ingredient Name | % | Country of Origin |
|--------------------|----|---|-----------------|---|-------------------|
| Water | | UK | | | |
| Chicken Stock Base | 7% | Sweden, Denmark, France, Spain, Netherlands, Germany, China, Belgium, Morocco, Italy, UK | | | |
| Sugar | | Beet: Belgium, Finland, France, Germany, Italy, Netherlands, Poland, UK Cane: Argentina / Australia, Belize, Brazil, Costa Rica, El Salvador, Eswatini, Fiji, Guadeloupe, Guatemala, Guyana, Honduras, Jamaica, Laos, Malawi, Mauritius, Mexico, Mozambique, Nicaragua, Panama, Peru, Reunion, South Africa, Vietnam, Zambia | | | |
| Salt | | UK | | | |
| Lactic Acid | | France | | | |

5.0 Allergen & Dietary Information

| | | |
|--|------------|-----------|
| Suitable for Vegetarians? No animal or fish products and derivatives with the exception of honey, eggs, milk and milk products | | NO |
| Suitable for Vegans? Free from all animal & fish products and derivatives including honey, eggs, milk and milk products | | NO |
| Suitable for Coeliacs? Free from gluten, present in wheat, rye, barley and oats. Derivatives of these cereals must comply with the Codex Alimentarius definition of gluten free (nitrogen content of no more than 0.05g per 100g on a dry matter basis) | YES | |

| Does this Product Contain | Yes/No | Give levels & cross contamination risks if applicable |
|--|------------|---|
| Meat & Meat derivatives | N | Used in factory |
| Poultry & Poultry derivatives | YES | |
| Fish & Crustaceans * | N | Used in factory |
| Molluscs & Products thereof * | N | |
| Other Seafood/Fishery Products and derivatives | N | |
| Other Animal derivatives e.g. Gelatine Rennet etc. | N | |
| Egg & Egg derivatives * | N | Used in factory |
| Milk & Milk derivatives * | N | Used in factory |

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| | | |
|--------------------------------------|---|-----------------|
| Cereals containing Gluten * | N | Used in factory |
| Gluten * | N | Used in factory |
| Lupin & products thereof * | N | |
| Soya & Soya derivatives * | N | Used in factory |
| Maize & Maize derivatives | N | Used in factory |
| Peanut & Peanut derivatives * | N | |
| Nut & Nut derivatives * | N | |
| Sesame Seed & Sesame derivatives * | N | |
| Other Seeds & derivatives | N | |
| Mustard * | N | Used in factory |
| Celery * | N | Used in Factory |
| Honey | N | Used in Factory |
| Sulphur dioxide & sulphites >10ppm * | N | Used in Factory |

6.0 Genetic Modification Information

| | Yes/No | Details |
|---|--------|---------|
| Product contains genetically modified material; DNA/Protein | No | |
| Product contains ingredients that have been produced from a GM source, but do not contain any GM material | No | |
| Product contains ingredients that have been produced using GM organisms e.g. Chymogen, Aspartame. | No | |
| Product contains non-GM ingredients from potential GM list e.g. Soya & derivatives, maize & derivatives, rapeseed, tomato, potato, chicory, HVP, glucose syrups, dextrin's, maltodextrin, maltose, dextrose, fructose, glycerides, xanthan gum, sodium ascorbate, citric acid, ascorbic acid, caramel, emulsifiers, carriers, yeast products, vitamins. | No | |

7.0 Nutritional Information

| | Per 100g/ml | | |
|--------------------|-------------|---------------------|------|
| Energy | 25Kcal | Total carbohydrates | 0.7g |
| Energy | 103kJ | of which sugars | 0.6g |
| Protein | 2.3g | Salt | 1.5g |
| Total Fat | 1.3g | Fibre | 0.0g |
| of which saturates | 0.4g | | |

8.0 Chemical/Physical Properties

| Test | Specification | Test Frequency |
|-----------|---------------|----------------|
| pH | 3.8-4.0 | Each batch |
| TS Solids | N/A | |

9.0 Processing Method

Ingredients are blended and cold filled into cans, then heat treated. Manufacturing takes place both in house and under contract.

10.0 Microbiological Testing

| | | | | | |
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| <u>Tests</u> | <u>Test Code</u> | <u>Target (cfu/g)</u> | <u>Limit (cfu/g)</u> | <u>Test Frequency</u> |
|-------------------------------------|------------------|-----------------------|---|-----------------------|
| TVC | TVCF | <10 ⁵ | 10 ⁷ | Each Production Run |
| Enterobacteriaceae | EntF | <10 | 10 ² | Each Production Run |
| Bacillus Cereus | BcF | <10 ³ | 10 ⁵ | Each Production Run |
| Clostridium Perfringens | CpF | <10 ² | 10 ³ | Each Production Run |
| Yeasts | YF | <10 ³ | 10 ⁵ | Each Production Run |
| Moulds | MF | <10 ² | 10 ⁴ | Each Production Run |
| Beta Glucuronidase positive E. coli | EcF | <10 | 10 | Each Production Run |
| Listeria monocytogenes | ListBD | Not detected in 25g | Present in 25g with Enumeration of Listeria <100cfu | Each Production Run |
| Salmonella spp. | S5-25 | Not detected in 25g | Not detected in 25g | Each Production Run |

11.0 Metal Detection

Metal detection is not in place. Physical contamination is controlled by can inversion and line filtration.

12.0 Agreed Responsibilities

All raw materials supplied to the co-packer are the responsibility of Potts Partnership Limited.

Potts Partnership supplies the co-packer with all the required information including, specifications for raw materials, packaging, packing and for the finished products.

The manufacture process from reception of raw materials to finished product is the responsibility of the co-packer.

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Potts Partnership

| | |
|------------------|--|
| Completed by | Name: Carolina Maestrello Role: Technical Manager |
| Date: 11/10/2024 | |
| Approved by: | Name: Carolina Maestrello Role: Technical Manager |
| Date: 11/10/2024 | Signature: <i>Carolina</i> |

Amendment Log:

| <u>Version</u> | <u>Reason</u> | <u>Date</u> | <u>Approval</u> |
|----------------|---|-------------|-----------------|
| 5 | Addition of responsibilities and change to address. | 12/12/2022 | MP |
| 6 | Metal detection, process and responsibilities updated | 04/07/2023 | CM |
| 7 | Added footnote | 04/10/2023 | CM |
| 8 | Removed asterisk from maize. Ingredient countries of origin updated (Chicken stock base, Sugar) | 24/05/2024 | JS |
| 9 | Updated micro limits | 11/10/2024 | CM |

From the date of receipt of the specification - If no amends are requested within 14 days, Potts will accept this as the approval of the specification, between both parties.

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